



MEMFILL's H₂ollow-Fiber[®] Aruvi[®] MBR

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|---|---------------------------------|
| Indigenous H ₂ ollow-Fibers [®] | High Nitrogen Removal |
| Improved Productivity | Low Sludge Production |
| Smaller Footprint | Effective Effluent Disinfection |
| Energy Saving | Excellent BOD, COD |
| Assured Reliability | & Suspended Solids Removal |

MEMBRANE BIOREACTOR

MEMFILL Transforms Sewage & Effluent Into Reuse Quality Water



INDIA

Industrial-Institute Collaboration Cell
Alagappa University Men's Hostel Campus
Karaikudi 630 003, Tamilnadu, India
Office: +91 - (0)4565 - 228099 Mobile: +91 - 9444877555



www.memfill.in
info@memfill.in

SINGAPORE

Blk 16A, Tuas Ave 1, Floor 06, Unit 21
Singapore - 639499
Mobile: +65 - 81188413
swamy@memfill.in



MEMFILL's Aruvi® MBR Module

MEMFILL's HighFlux® MBR contains hybrid hollow fiber membranes which is made up of non-oven fabric with hybrid-PVDF (h-PVDF) coated on it. The hollow fiber membrane module performs solid-liquid separation in the biochemical pool, replacing the secondary and tertiary filters which reduce the foot-print. The high-efficiency retention effect of the membrane allows the nitrifying bacteria to be completely retained in the bioreactor, which results in:

- high nitrogen removal
- efficient effluent disinfectants
- efficient removal from effluent including COD, BOD and suspended solids
- low sludge production

Salient Features & Advantages

Durability

Our proprietary reinforced h-PVDF hollow fiber membranes employ unique support layer membrane technology that makes their mechanical properties notably higher than conventional ones

Chemical Stability

h-PVDF membranes show good chemical stability owing to acid/alkali, corrosion, bacterial, and oxidation resistance

Better Performance

Smooth surface with high electron affinity and stable pores make h-PVDF suitable for better anti-pollution performance

Good Retention

h-PVDF membrane's special inner and outer dense double-skin structure exhibits excellent retention performance

Small Footprint

HighFlux® MBR is compactly designed wastewater treatment system, which can be modularized with small footprint

Low Energy Consumption

In case of highly polluted wastewaters, the aerators effectively reduce the power consumption for the supply of oxygen to the biomass

Reliability

The outlet quality remains constantly high – the ideal condition for further treatment or water recycling regardless of various loads for various industries

Sustainability

The modular upgradability, the volume and load adjustable control allow flexible adaption to the wastewater treatment circumstances

Technical Specifications: Aruvi®-MBR-F10

MBR Module Dimension

| | | |
|-------------------------|----|-----------|
| Module Length | mm | 1000 |
| Module Width | mm | 655 |
| Module Thickness | mm | 50 |
| Module Outlet Type | | Dn25 |
| Module Air Inlet Type | | Dn25 |
| Module Weight | Kg | ~10 |
| Module Fitting Material | | ABS/ UPVC |
| Potting Material | | PU/ Epoxy |

Hollow Fiber Data

| | | |
|------------------------|----------------|-----------------|
| Membrane Material | | Reinforced-PVDF |
| Hollow Fiber Pore Size | um | 0.05 |
| Hollow Fiber Inner Dia | mm | 1.0 |
| Hollow Fiber Outer Dia | mm | 2.4 |
| Membrane Area | m ² | 10 |

Process Data

| | | |
|---|-------------------|------------------------------------|
| Water Turbidity | NTU | < 1 |
| Total Suspended Solids | mg/L | < 1 |
| Fiber Lifespan (may vary on feed water quality) Years | | ~ 3-5 |
| Temperature | deg C | ~10 – 45 |
| pH | | ~ 2– 13 |
| Permeate Water Flow | m ³ /d | ~ 3.5 – 5.0 |
| Max. Trans Membrane | MPa | – 0.08 |
| Outlet Way | | Negative Suction Pressure |
| Running Way | | 10 – 12 min (incl. 2 – 3 min Stop) |
| Chemical Sterilization | | Sodium Hypochlorite |
| Chemical Cleaning Cycle | | 6 – 12 months (may vary in actual) |
| Chemical Cleaning | | Citric Acid/ Sodium Hypochlorite |

Notes:

- The technical parameters provided are as per production standard and for reference purpose
- Depending on the client's requirements and the wastewater characteristics, special system design shall be considered
- The permeate water flow refers to the design with reference to the flux for sewage treatment